

Roofing Grade Rubber Data Sheet



DESCRIPTION

The Instacoat Roofing Grade Rubber was designed to double the life expectancy of the existing roof system. With the use of exceptional products and knowledgeable installers the Instacoat Products are an excellent economical choice for the owner. The Instacoat membrane is a durable membrane with multiple application methods

FEATURES AND BENEFITS

ELONGATION & RECOVERY

Over 800% elongation with a recovery of over 80%. Traditional products have 100% - 500% elongation but most have a recovery rate of less than 50% if they have any recovery at all.



SELF REPAIRING

This is a very unique benefit that most products don't have. The Instacoat Membrane is self sealing when punctured and has self healing properties when cut.

ENVIRONMENTALLY FRIENDLY

The Instacoat Products are a smart eco-friendly alternative to most conventional products and have the following benefits:

- Water based
- Cold fluid applied
- Require no heat or special ventilation
- Contain no solvents and emit no VOC's
- Minimizes the burden on landfills

THE PRODUCT

INSTACOAT ROOF GRADE RUBBER

A superior fluid applied rubber that combines the elastic properties of a modified latex with the weatherproofing and waterproofing qualities of a highly re-refined Liquid Rubber. IPP has also further refined the Roof Grade Rubber to meet particular application needs and uses. The Roof Grade Rubber is available as either a dual component or single component system.

- **Roofing Spray Grade**
Designed to be used in conjunction with the Instacoat Catalyst for use with dual component system. Available in quarts, gallons, 5 gallon pails, 55 gallon drums and 275 gallon totes
- **Roofing SL Grade**
This is a single component material that can be sprayed or applied manually. Available in quarts, gallons, 5 gallon pails and 55 gallon drums.
- **Roller/Trowel Grades**
Designed for use in the preparation and detailing prior to the installation of either the dual or single component systems. Available in quarts, gallons, 5 gallon pails and 55 gallon drums.

PERFORMANCE DATA

TEST	TEST PROCEDURE	RESULTS
Elongation at Break	ASTM-D-468	>800% Max machine stroke reached
Elongation	ASTM-D-412	>800%
Recovery	ASTM-D-412	>80%
Tensile Strength	ASTM-D-412	208.2psi @ 1001% elongation 1600 psi @ 450% elongation Materials Did Not Fail
Tensile	ASTM-D-413	2000 lbs./ft ² Up-lift Force
Peel Strength	ASTM-D-903	Materials Did Not Peel
Puncture Resistance	ASTM-E-154	No Puncture
Water Absorption	ASTM-D-570	1.02% Max
Water Vapor Trans.	ASTM-E-96	.08 Grains/Hr/ft ²
Permeance	ASTM-E-96	.46 Grains/Hr/ft ²
Resistance to Hydrostatic Head	Calder's Testers Hydro Stand 10-30K	150 PSI
Class A Fire Rating ½": 12	ASTM-E-108-94	Passed
Soil Burial	ASTM-D-4068	Passed
Ash Content	ASTM-D-2939	2.98%
Direct Flame Test	ASTM-D-2939	Passed
Drying Time	ASTM-D-2939	Passed
Extensibility after heat aging	ASTM-C-836	¼ Inch stretch with no cracking
Flash point	ASTM-D-2939	>140°F
High Temp Aging	ASTM-E-240	>300% 48 days @ 176°F
Hydrostatic Pressure	ASTM-C-1306	16.67% over cracks
Low Temp Elongation	ASTM-D-412	>500%
Methane transmission rate	MOCON Multi Tran 400	<5 CC/(m ² -day)
Noise Reduction	ASTM-E-1007	98% @ 205 mil
Uniformity	ASTM-D-2939	Pass
Wet Film Continuity	ASTM-D-2939	Pass
Freezing Resistance	ASTM-D-2939	Pass
Heat Resistance	ASTM-D-2939	Pass
Resistance To Volitization	ASTM-D-2939	0.84% Loss
Resistance To Kerosene	ASTM-D-2939	Pass
Residue By Evaporation	ASTM-D-2939	>60%
Resistance To Water	ASTM-D-2939	No signs of Re-emulsification
Puncture Resistance	ASTM-E-154	No Puncture @ Deflection Max machine stroke reached
Impact Resistance	ASTM-D-2939	Pass
Impact Resistance after Accelerated Weathering	ASTM-D-2939	Pass
Salt Fog Exposure	ASTM-B-117	No Deterioration or failure
Peel Strength asphalt	ASTM-D-903	>10 lbf/in
Peel Strength Concrete	ASTM-D-903	>12 lbf/in
Peel Strength Foam	ASTM-D-903	>7.5 lbf/in Substrate failed prior to adhesion failure
Peel Strength Steel	ASTM-D-903	>11 lbf/in
Peel Strength Wood	ASTM-D-903	>11 lbf/in
Peel Strength	ASTM-D-903	Did not Peel

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PREPARATION

All surfaces should be free from an loose material, oils, grease, or other foreign materials. These should be removed prior to application by means recommended by the manufacturer.

All cracks, penetrations, existing seams, corners, terminations and transitions should be addressed using a polyester fabric with the Instacoat Roller/Trowel Grades.



APPLICATION

DUAL COMPONENT SYSTEM

Apply the Instacoat Roof Grade over the entire surface using specialized spray equipment. Utilize spraying techniques taught during the Instacoat Training. Due to the instant set properties of the dual component system these techniques must be strictly followed. A polyester reinforcement fabric will be incorporated through the entire system. Allow to reach full cure prior to any subsequent rubber application.



SINGLE COMPONENT SYSTEM

Apply the Instacoat Roof SL Grade either by hand or using a commercial airless sprayer recommended by Instacoat. Utilize spraying techniques taught during the Instacoat Training. A polyester reinforcement fabric may be incorporated for additional strength.



TOP COATS

Instacoat 250 HS Silicones- Apply

these top coats only after full cure of the Instacoat membrane. The ABB-100 Bleed Block Primer is required before application of the Instacoat 250 HS Silicone top coats. Apply the 250 HS Silicone top coats by commercial airless sprayer recommended by Instacoat or by hand utilizing a chemical resistant 3/8 nap roller. Contact your local IPP Representative for all technical questions.

Please read all information in the general guidelines, product data sheets, guide specifications and safety data sheets (SDS) before applying material. Published technical data and instructions are subject to change without notice. Contact your local IPP representative or visit our website for current technical data and instructions.

DISCLAIMER

All guidelines, recommendations, statements, and technical data contained herein are based on information and tests we believe to be reliable and correct, but accuracy and completeness of said tests are not guaranteed and are not to be construed as a warranty, either expressed or implied. It is the users responsibility to satisfy himself, by his own information and test, to determine suitability of the product for his own intended use, application and job situation and user assumes all risk and liability resulting from his use of the product. We do not suggest or guarantee that any hazard listed herein are the only ones which may exist. Neither seller nor manufacturer shall be liable to the buyer or any third person for any injury, loss or damage directly or indirectly resulting from use of, or inability to use, the product. Recommendations or statements, whether in writing or oral, other than those contained herein shall not be binding upon the manufacturer, unless in writing and signed by a corporate officer of the manufacturer. Technical and application information is provided for the purpose of establishing a general profile of the material and proper application procedures. Test performance results were obtained in a controlled environment and IPP makes no claim that these tests or any other tests, accurately represent all environments.

DRY TIME (@ 70° F & 50% RH)

To Touch

Dual Component System - Immediately
Single Component System - 4 to 6 hours

EXPOSURE TO SHEDDING WATER

Dual Component System - Immediately
Single Component System - 4 to 6 hours

FULL CURE

Dual Component System - 72 -96 hours
Single Component System - 72 -96 hours

Cure & Dry times will vary due to temperatures and humidity.

COVERAGE RATES (DRY)

SYSTEM THICKNESS REQUIREMENTS

Roof Grade Rubber Membrane - 60-100 Dry Mil
Silicone Top Coat - 30-50 Dry Mil
ABB-100 Bleed Block Primer - 8-10 Dry Mil
Instacoat Roof Granule - 1/2 lb. per square foot

COVERAGE RATES PER GALLON (DRY)

30 mil / .762 mm	- 34.7 ft ² / 3.22 m ²	
40 mil / 1.02 mm	- 26.0 ft ² / 2.42 m ²	
60 mil / 1.52 mm	- 17.3 ft ² / 1.61 m ²	
80 mil / 2.03 mm	- 13.0 ft ² / 1.21 m ²	
100 mil / 2.54 mm	- 10.4 ft ² / 0.97 m ²	
125 mil / 3.17 mm	- 8.3 ft ² / 0.77 m ²	

WARRANTY

Warranty Information is available by contacting Instacoat Premium Products.

LIMITATIONS

Must be stored and applied at temperatures above 40° F (4° C). Contact Instacoat if application temperatures fall or are expected to fall below 40° F (4° C).

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